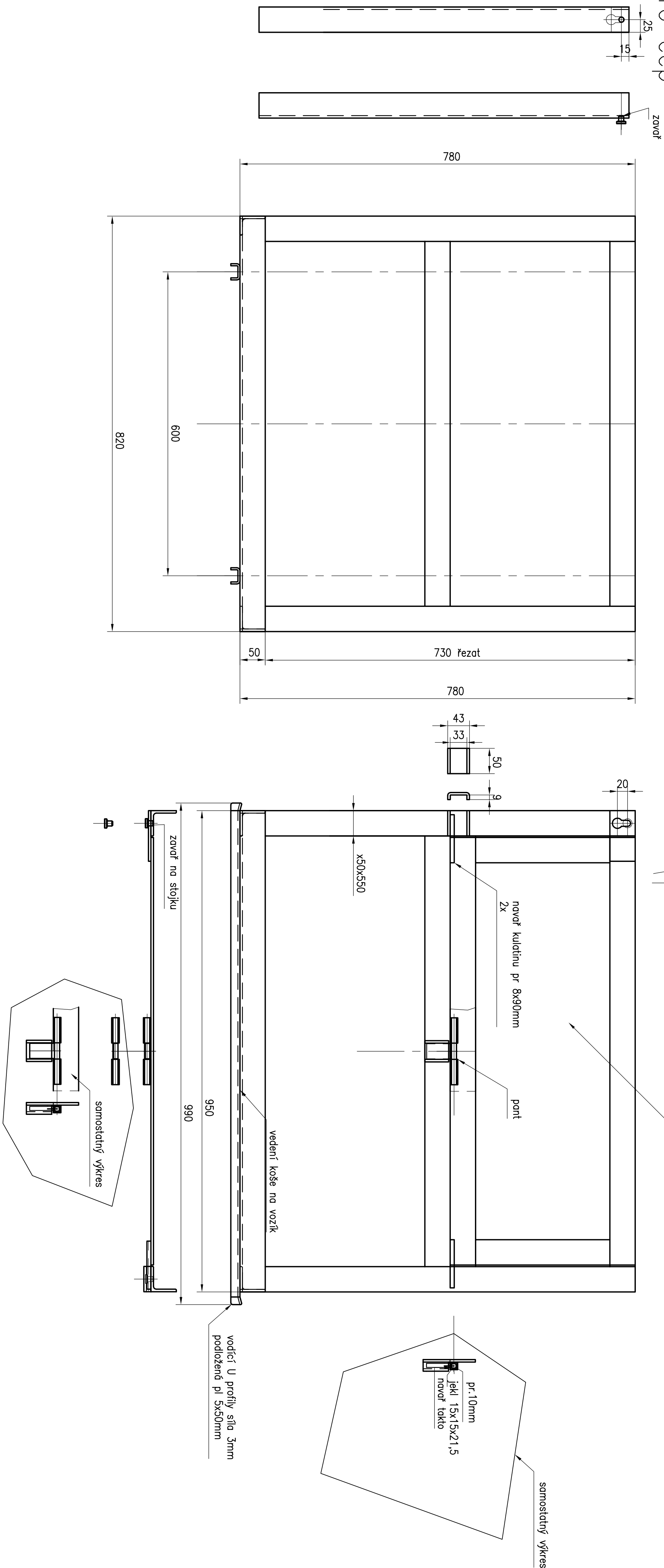
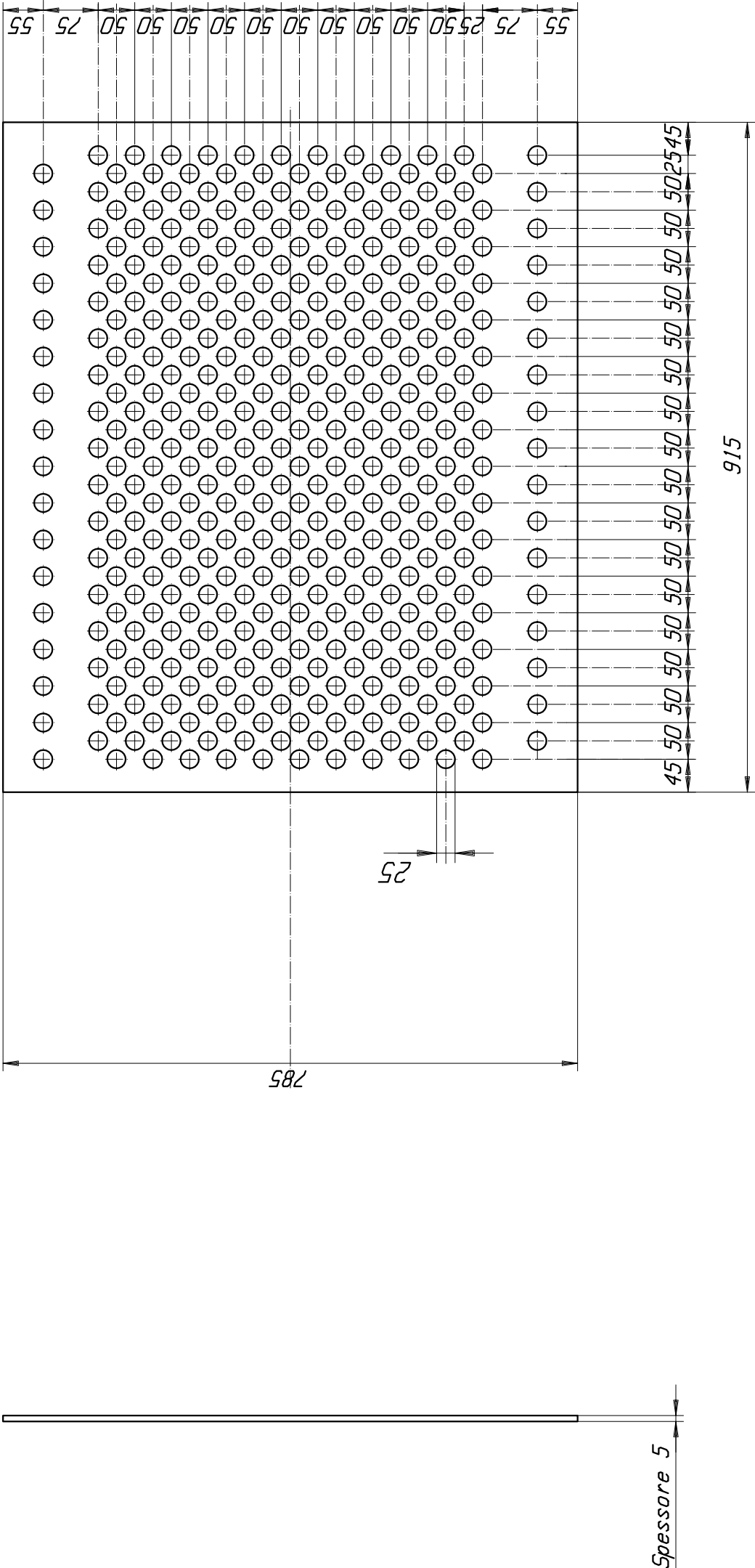
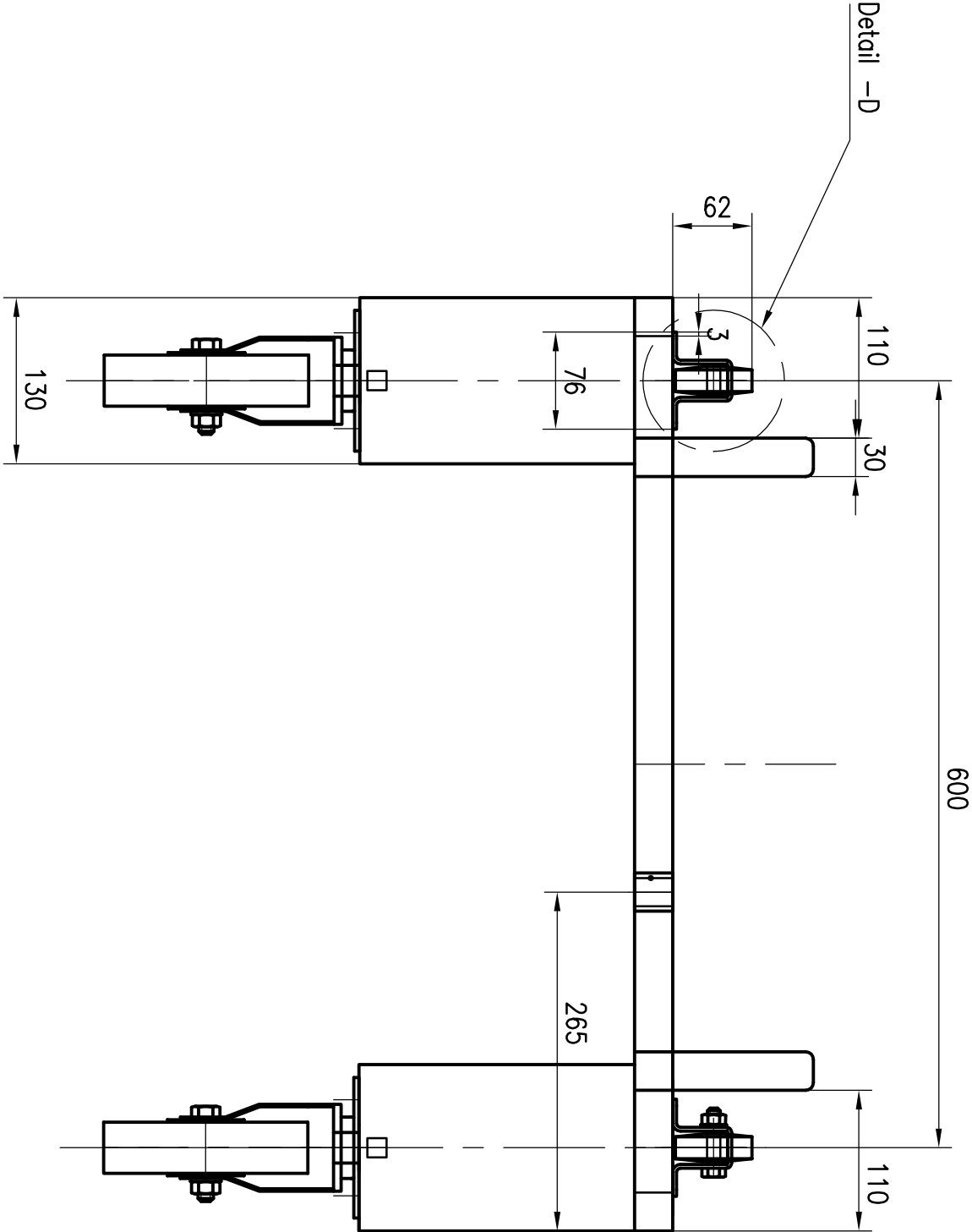
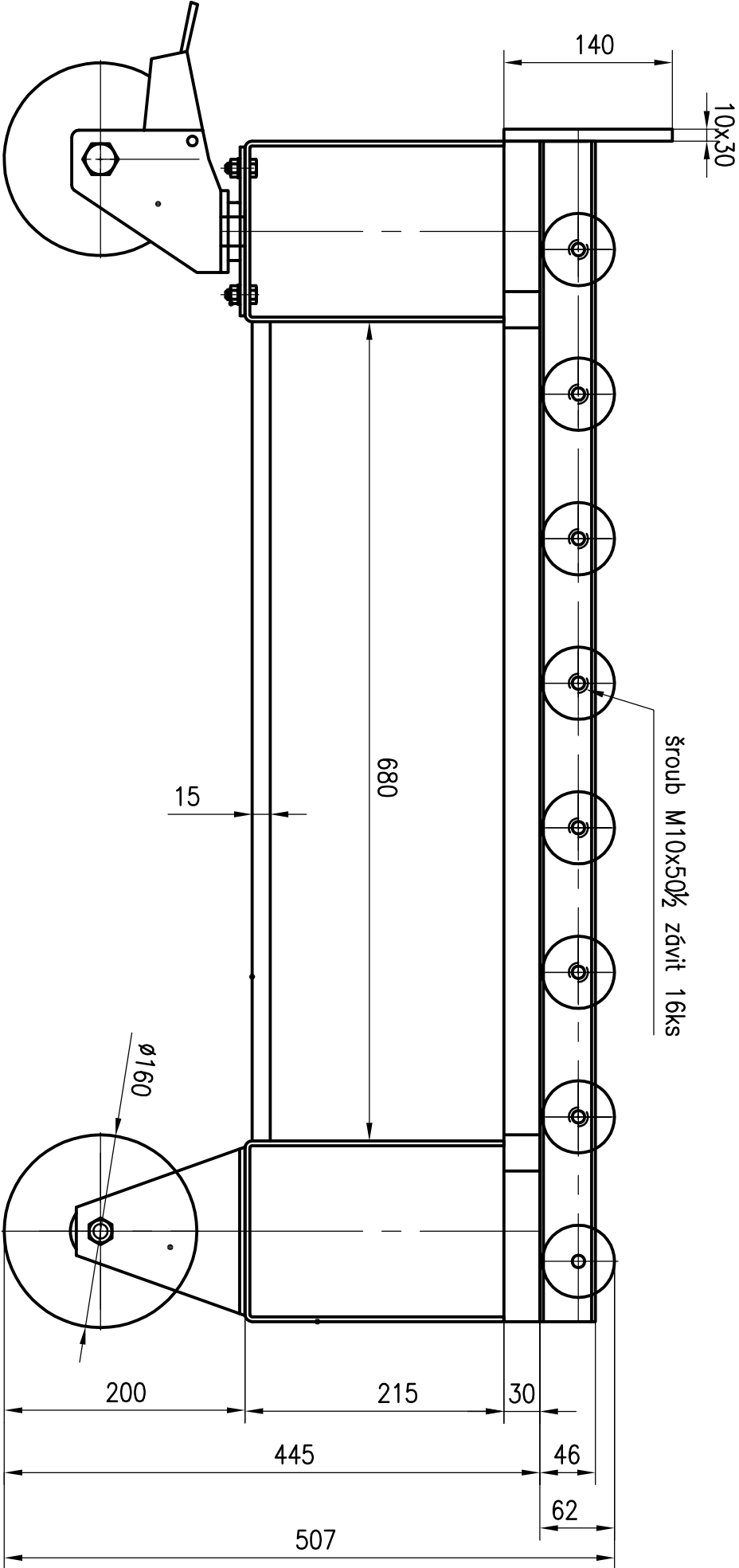


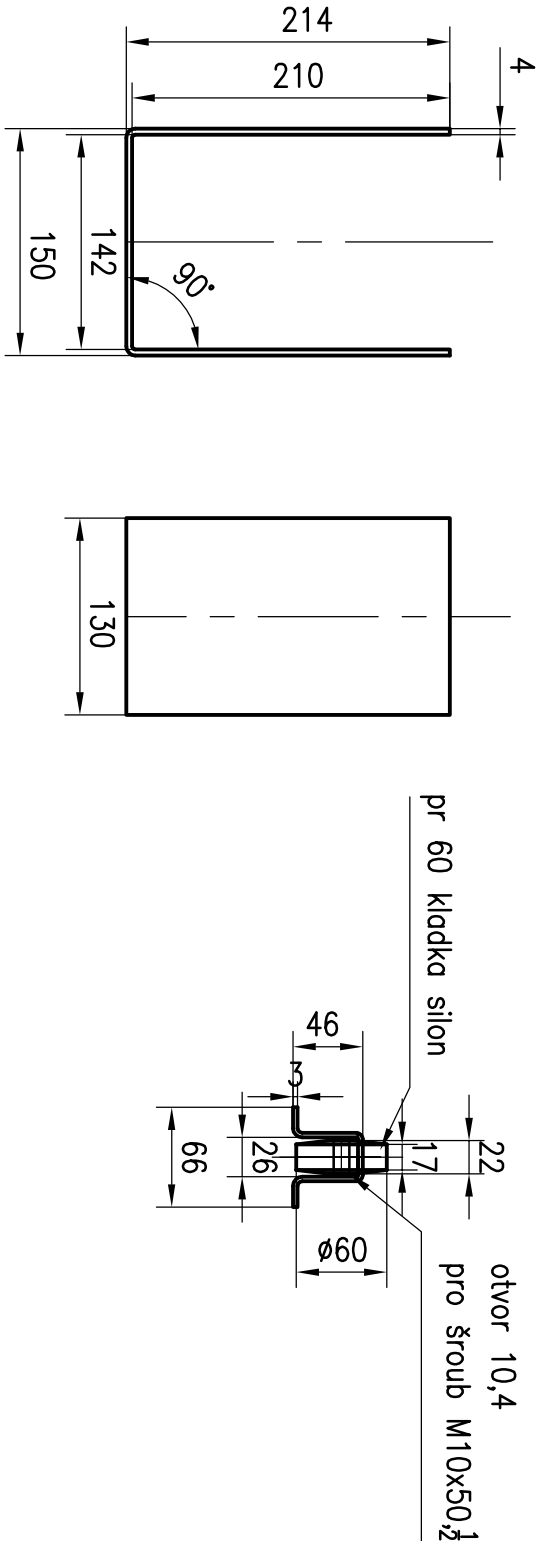
stojka 2ks vrtat
pro čep



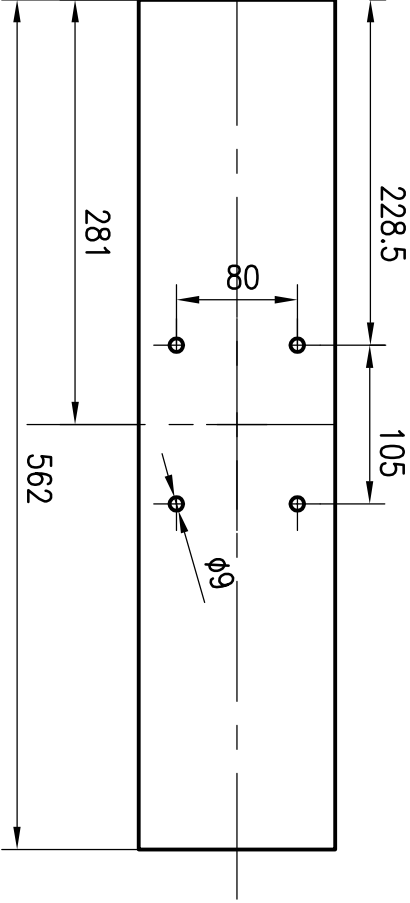
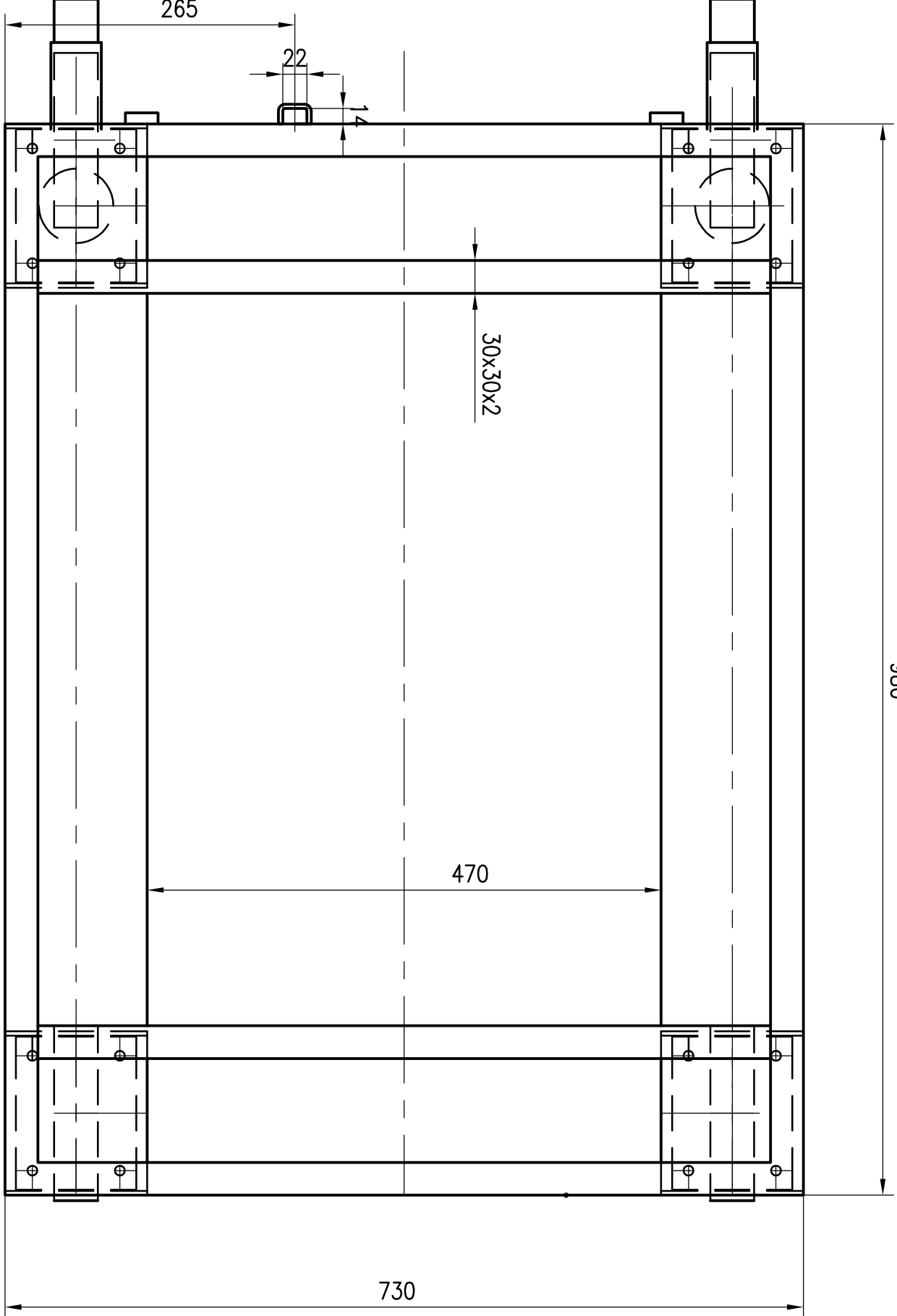




Detail -D



ROZVIN = 130 X 562 MM OHYBAT= NALOMIT VE STŘETU PLECHU POTOM
PROVĚST 2X OHYB A STŘEDOVĚ NALOMENÍ
DORAZ DĚLKA..... VZÁTTI.- NIROSTĀR BYL UDĚLÁN VZOREK



4

3

2

1

F

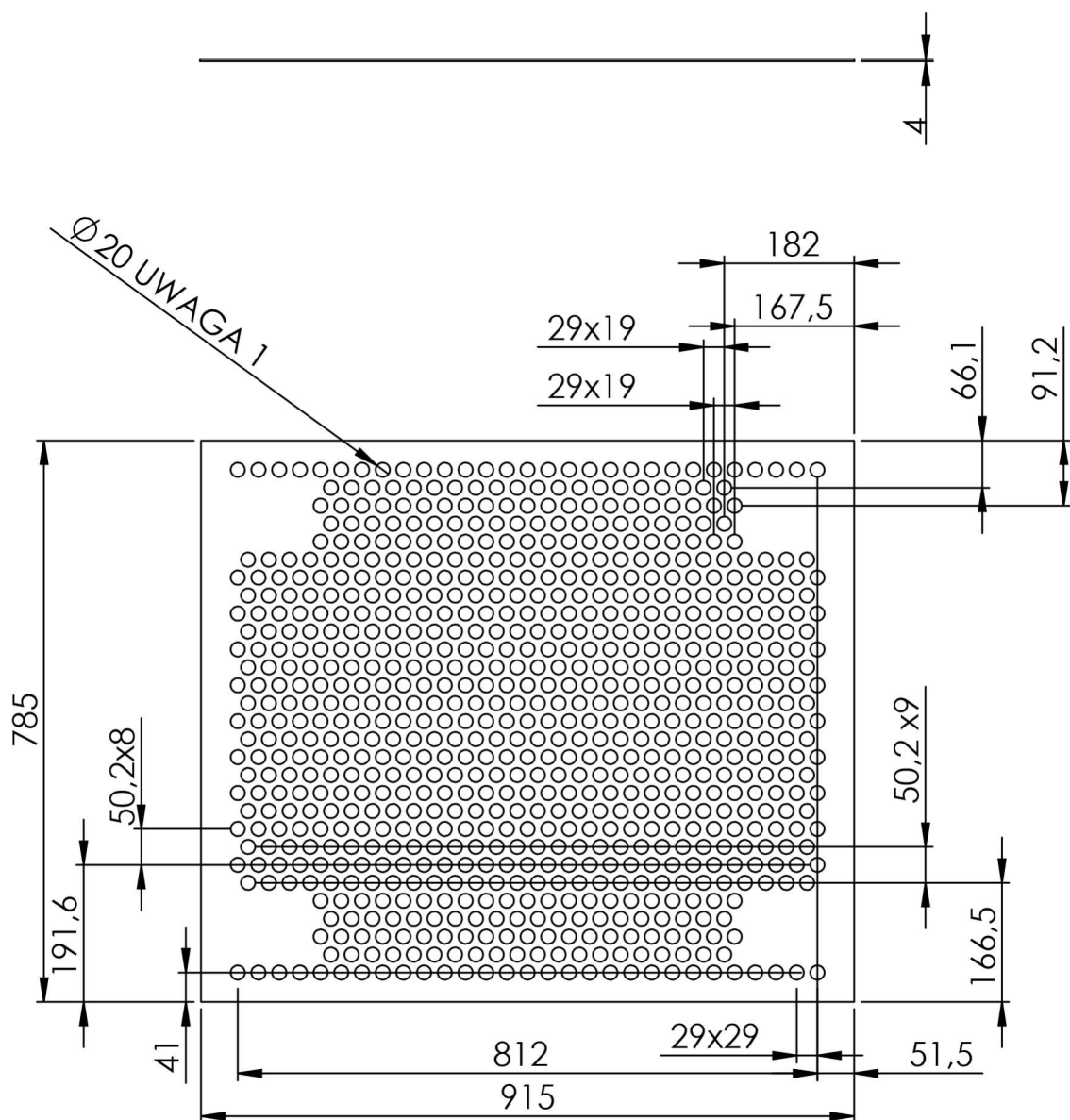
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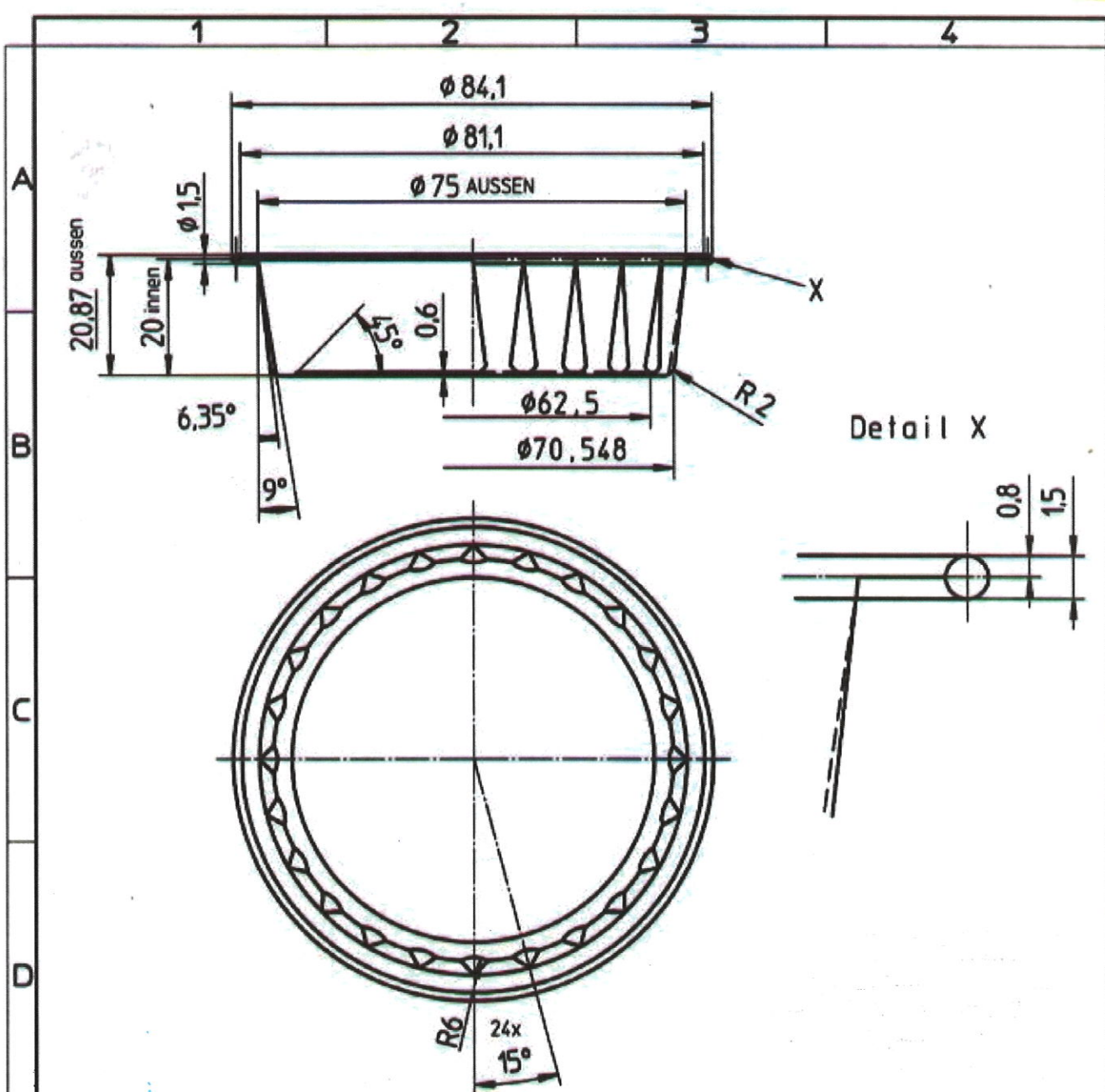
D

C

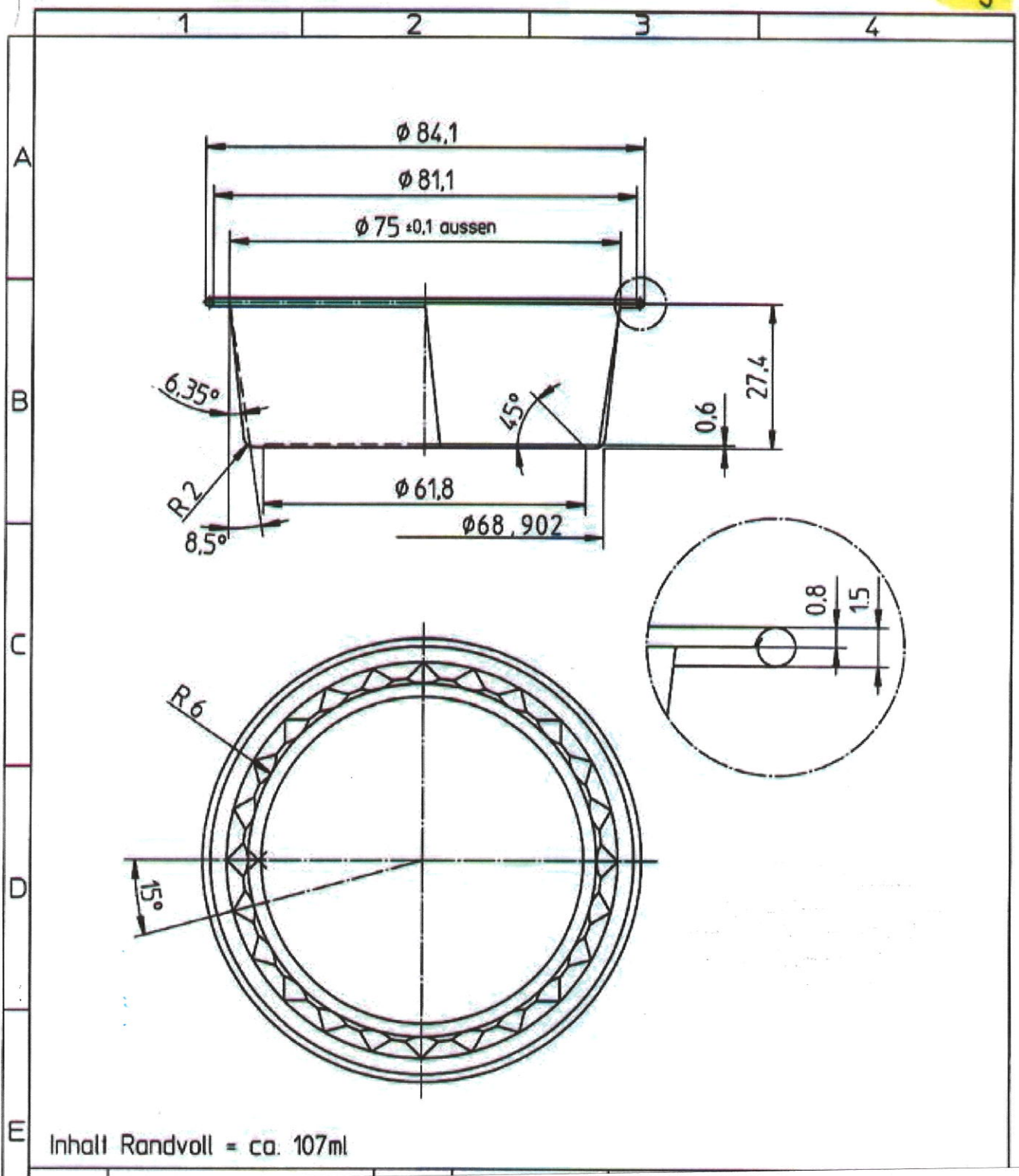
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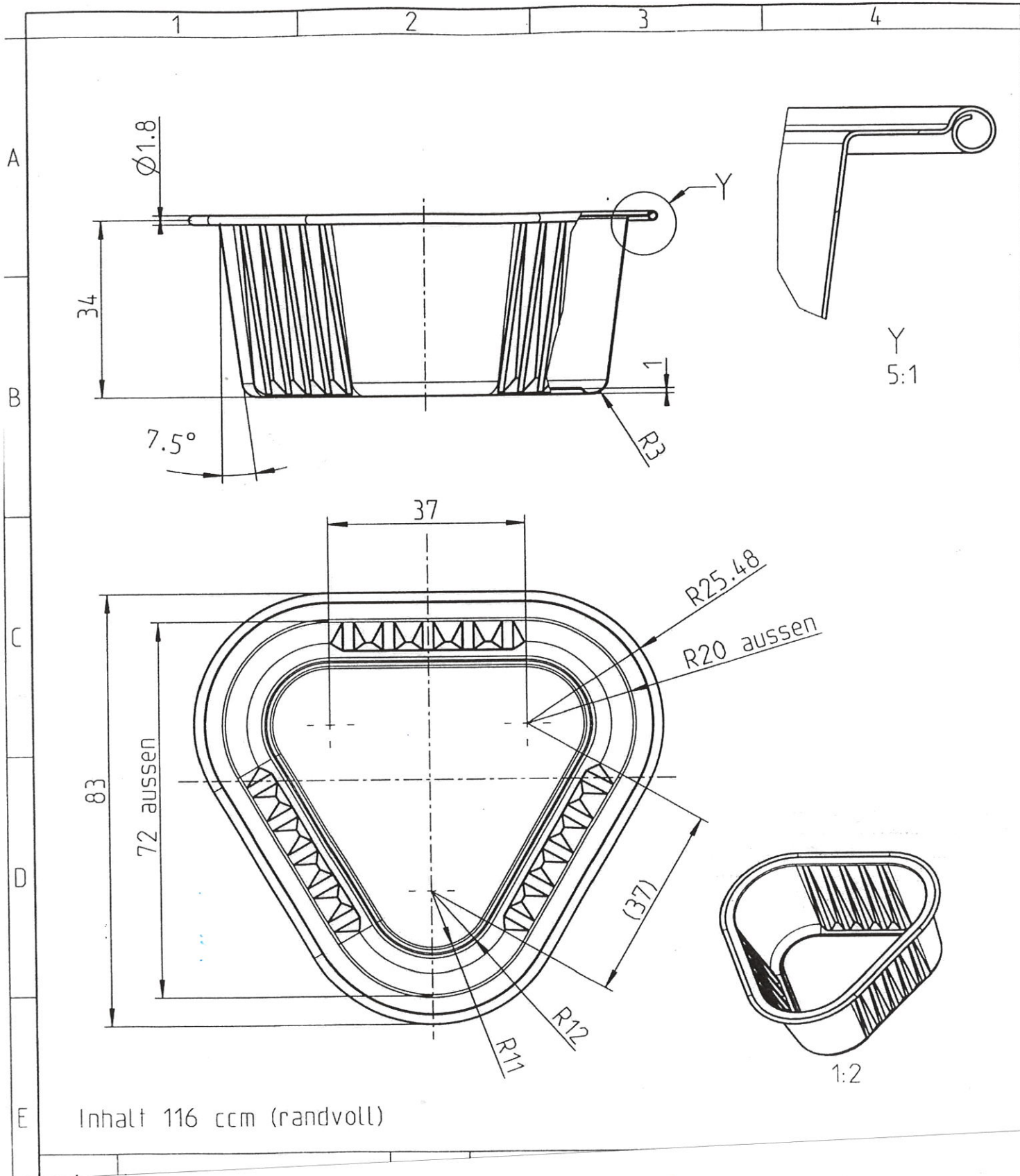
A





Inhalt : 79,9 ml Randvoll
 Material : 0,09mm Alu + 0,03mm PP
 Zuschnitt: NEU $\varnothing 116,2$





SPECIFICATION



Container

R75.35R 125 g 80/30 5006 gold 537

SPECIFICATION

Container R75.35R 125 g 80/30 5006 gold 537



MATERIAL

A strip of aluminium, one side with gold stove lacquering, the other side laminated against 30 μm cPP film, for the production of sterilizable lightweight containers for human food.

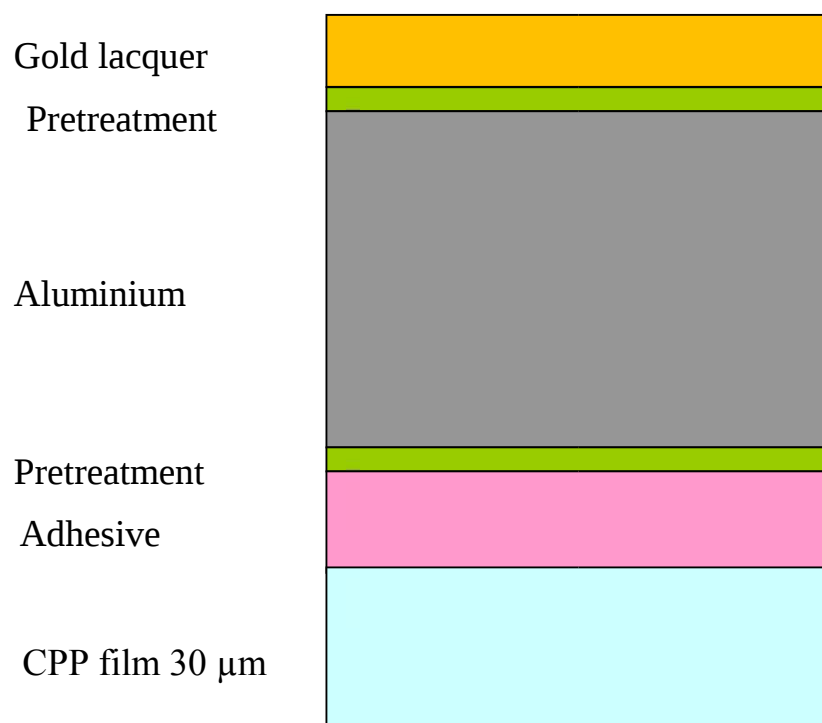
1.1. Aluminium	according to EN 573-3
- gauge	80 μm +/- 4 μm
- tensile strength R_m	155 +/-10 N/mm ²
- breaking elongation Al_{100}	$\geq 15\%$
1.2. Pretreatment	40+/-20 mg/m ² (on each side)
1.3. Gold lacquer (id 537)	2,7 +/- 0,5 g/m ²
1.4. Lamination adhesive (2 components)	6,5 +/- 1 g/m ²
1.5. cPP-film	30,0 +/- 3 μm
1.6. Lubricant	0,5 +/- 0,1g/m ²

SPECIFICATION

Container R75.35R 125 g 80/30 5006 gold 537



COMPOSITION :



PROPERTIES

Deep drawn.

Sealable against lids for sterilizeable light-weight containers.

Heat resistant 300 °C for 1 sec.

Sterilization up to 121 °C at pH 5 - 9 when used properly during the sterilization.

Remains permanent with appropriate goods packed (minimum 1 year).

Impact of changing of recipe should be judged by food producer and/or packer.

SPECIFICATION

Container R75.35R 125 g 80/30 5006 gold 537



SEALING PARAMETER

Upper tool (°C)	cca 240 - 300
Lower tool (°C)	cca 60 - 100
Sealing Pressure (N/cm ²)	cca 1200
Sealing time (sec)	min 0,25
Width of sealing-seam (mm)	2,0 mm (1,8 - 2,5)
Thickness of sealing-seam (µm)	30 – 50 (against extruded lid)

Above mentioned data are only reference values. The individual parameters are depending on the different machine types being used.

BOND STRENGTH AFTER STERILIZATION

T - bond strength (sterilisation 121°C, 60 min)	$\geq 6 \text{ N / 15 mm}$
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STORAGE

Storage at $20 \pm 10 \text{ °C}$ at a humidity of 30-70 % rel.

Keep the goods in their original packing until needed.

The goods are to be put in the production area 24-48 hours before use (for acclimatization).

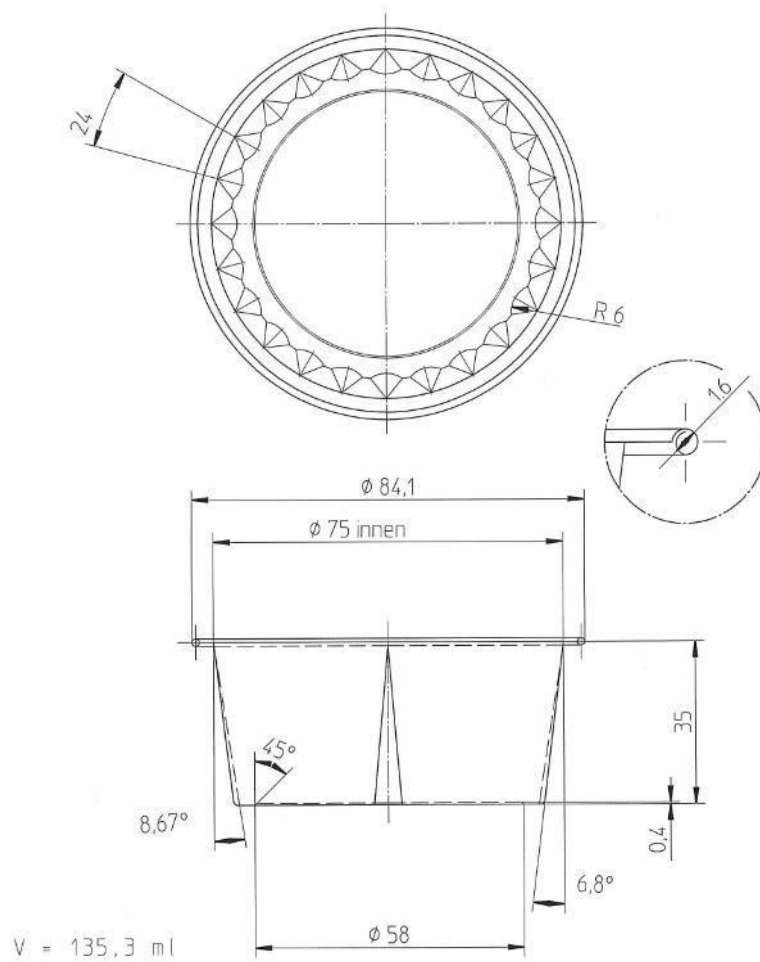
Repack open goods well.

SPECIFICATION

Container R75.35R 125 g 80/30 5006 gold 537

DRAWING

CONTAINER 125 G



SPECIFICATION

Container R75.35R 125 g 80/30 5006 gold 537



DIMENSIONS

External measures (edge to edge, mm)

84,1 x 35,0

Volume of the closed container (ml)

135,3 +/- 1,0

Stapling measurement over folded edge at 10 trays (mm):

16,0 +/- 1,0

PACK DELIVERY LAYOUT

Dimensions of tray:	ø 84,1 x 35,0	
Number of trays / staple	210 pieces	
Number of staples / box	12 pieces	
Number of trays/box	2.700 pieces	
Dimensions of box	380 mm x 380 mm x 280 mm	
Number of boxes / pallet:	30 pieces	
Number of trays / pallet:	75.600 pieces	
Weight:	net	260,0 kg
	gross	310,0 kg

SPECIFICATION

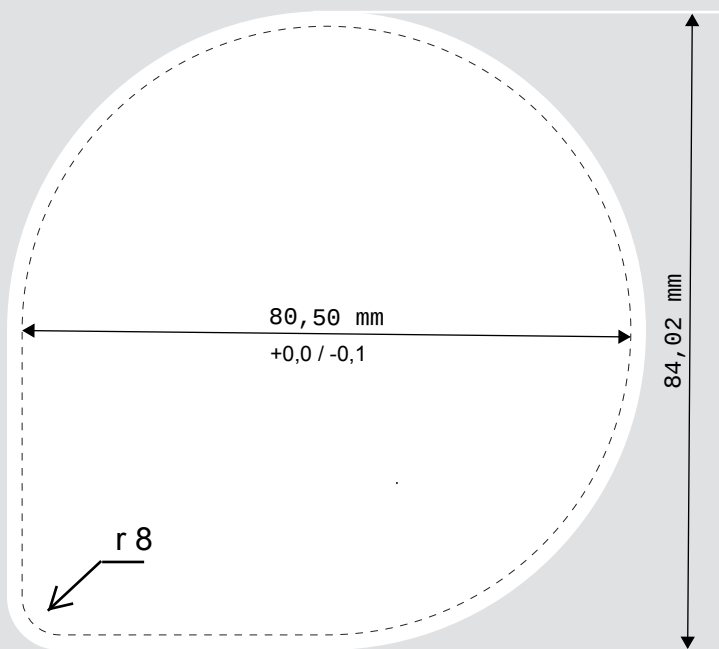
Container R75.35R 125 g 80/30 5006 gold 537

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AFP(Z) - PP - IV - 119

-80,5-

Fy 80,5mm tolerance +0,0mm / -0,1mm



ALUF 24,5 10

Printing picture outside
Core diameter: 76 mm
Reel diameter: max. 600 mm

